

# EN Series Screw Air Compressors

**Essentials Encapsulated** 









# **A Tradition of Reliability**

ELGi, established in 1960, designs and manufactures a wide range of air compressors. The company has gained its reputation for design and manufacture of screw compressors through strategic partnerships and continuous research and development. Over the years, it has emerged as a multi-product, multi-market enterprise providing total compressed air solutions in all segments. ELGi's design capabilities translated into a wide range of products ranging from oil-lubricated and oil-free rotary screw compressors, reciprocating compressors and centrifugal compressors. ELGi has its own manufacturing operations in India, Italy and USA with subsidiaries in Australia, Brazil, UAE and Indonesia. The company is fast expanding its global footprint attracting distributors and customers with its latest generation products.



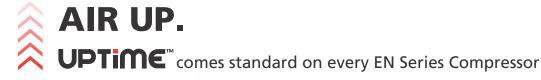
### **Robust Infrastructure**

ELGi has modern manufacturing facilities equipped with advanced high precision grinding machines, turning centres and CNC horizontal and vertical machining centres. Screw airends are manufactured with the latest rotor grinding technology, coupled with measurement technology to maintain precise manufacturing tolerances. ELGi's manufacturing plants are both ISO and EOHS certified. The products are manufactured under controlled environment to ensure that its quality continues to meet the highest standards.



# **Innovative Technology**

Screw Compressor elements are manufactured in-house using state-of-the-art machining centres for rotor grinding and machining castings of various sizes. ELGi's own eta-V profile rotors ensure energy-efficient compressed air supply for all demanding applications. ELGi is one of the few companies capable of manufacturing wide range of airends and compressor packages in the world. ELGi's patent portfolio is a testament to the company's continuous research and innovation capability



### **UPTIME Design**

This speaks to the engineering and design of our products. Our R&D is dedicated to designing machines that run cooler, cleaner and longer... that are easy to service... with longer service intervals.



#### **UPTIME Components**

For so many of our customers, seeing is believing. They know a quality-built machine when they see it. That's why every part on a ELGi compressor is a quality part. From our proprietary air ends, to our use of leak-free hoses and piping.



#### **UPTIME Assurance**

Here is where we back our pledge, Our industry leading warranties, parts availability and call centers staffed by experts assure peace-ofmind to our customers.

# **EN Series**

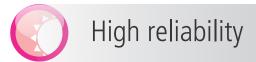
compact, silent and efficient



ELGi's EN series screw compressors are designed to encapsulate all functional components and compressor within a common housing. With its small footprint, high reliability and low maintenance requirements, the compressors are ideal for all industrial applications where size, efficiency and cost matter.















### **Encapsulated airend\***

The EN series compressors are fitted with ELGi's unique airend which encapsulates all major functional systems such as intake system, compression system and separation system within a common frame

- Energy efficient
- Minimal pressure drop across the system
- Compact
- Silent

\* From EN 2 to EN 30





# Efficient air-oil separation with (<3ppm)

The air-oil separation by impact and deceleration action involves three stages:

**Stage 1:** Impact of air-oil mixture on the tank circumferential area

**Stage 2:** Deceleration action of air-oil mixture to remove the oil particles

**Stage 3:** Air with minor traces of oil enters the spin on separator for purification

### **Ease of maintenance**

- Single service door access to routine maintenance points
- Spin-on oil filter and separator elements for fast and easy routine service





### **Reliable Neuron Controller**

The Neuron XT controller has been custom designed and engineered as an efficient control solution for encapsulated series. The system allows you to monitor and control overall performance with easy-to-use service indications, malfunction alarms and safety shutdowns. The controller is built-in with 'service protect' modules. It also includes a service and operational log feature to provide real-time feedback and increase system productivity



- Designed for wide range of temperatures upto 50°C
- Integration to energy management system
- MODBUS communications for DCS control through RS485 port
- In-built phase loss & phase reversal protection
- Remote start / stop facility

# **High efficiency motor**

- Heavy duty TEFC / S1 / IP55 motor suited for ambient temperature up to  $45^{\circ}\text{C}$
- Built-in safety systems





# Low cost of ownership





## Design

- Space saving design
- Powered by ELGi's energy-efficient eta-V rotor profiles
- Zero leakage due to integration of components/connections
- Fewer parts and connections require only minimum maintenance

# **Operational**

### Longer life of consumables

- Efficient air filtration system where air enters through pre-filtered enclosure. Cleaner suction air keeps the internal components of the compressor clean and maintains optimum cooling efficiency
- Low oil-fill

### Robust cooling system in high ambient temperature

- Air cooling in separate hot and cold zones
- High efficiency coolers and cooling fans ensure low operating temperature
- Improved cooling ensures longer life of compressor



### **Technical Specification (50Hz)**

Model	Motor Power		Working Pressure		Max. Pressure		Free Air	Delivery	Weight*	Noise	Tank**
50Hz	kW	HP	bar g	psi g	bar g	psi g	m³/min	cfm	Kg	dB(A)	Ltrs.
Length:615mm Breadth:715mm Height: 845mm											
EN 2	2.2	3.0	7.0	102	7.2	104	0.32	11.2	150	61	220/270
EN 2	2.2	3.0	9.5	138	9.7	141	0.25	8.7	150	61	220/270
EN 3	3.0	4.0	7.0	102	7.2	104	0.43	15.3	150	61	220/270
EN 3	3.0	4.0	9.5	138	9.7	141	0.36	12.7	150	61	220/270
EN 3	3.0	4.0	12.5	181	12.7	184	0.25	9.0	150	61	220/270
EN 4	4.0	5.0	7.0	102	7.2	104	0.51	18.1	150	61	220/270
EN 4	4.0	5.0	9.5	138	9.7	141	0.47	16.5	150	61	220/270
EN 4	4.0	5.0	12.5	181	12.7	184	0.38	13.5	150	61	220/270
EN 5	5.5	7.5	7.0	102	7.2	104	0.74	26.0	150	64	220/270
EN 5	5.5	7.5	9.5	138	9.7	141	0.64	22.4	150	64	220/270
EN 5	5.5	7.5	12.5	181	12.7	184	0.53	18.6	150	64	220/270
			Le	ngth:875mm	Breadth:80	00mm Heig	ht: 1008mm				
EN 5x	5.5	7.5	7.0	102	7.2	104	0.84	29.5	235	66	270/500
EN 5x	5.5	7.5	9.5	138	9.7	141	0.68	24.0	235	66	270/500
EN 5x	5.5	7.5	12.5	181	12.7	184	0.54	19.2	235	66	270/500
EN 7	7.5	10.0	7.0	102	7.2	104	1.13	40.0	260	66	270/50
EN 7	7.5	10.0	9.5	138	9.7	141	0.93	33.0	260	66	270/50
EN 7	7.5	10.0	12.5	181	12.7	184	0.76	27.0	260	66	270/50
EN 11	11.0	15.0	7.0	102	7.2	104	1.76	62.0	280	67	270/50
EN 11	11.0	15.0	9.5	138	9.7	141	1.47	52.0	280	67	270/50
EN 11	11.0	15.0	12.5	181	12.7	184	1.23	43.6	280	67	270/50
EN 15	15.0	20.0	7.0	102	7.2	104	2.04	72.0	310	68	270/50
EN 15	15.0	20.0	9.5	138	9.7	141	1.78	63.0	310	68	270/50
EN 15	15.0	20.0	12.5	181	12.7	184	1.57	55.5	310	68	270/500
			Len	gth: 930mm	Breadth: 11	50mm Hei	ght: 1450mm				
EN 15x	15.0	20.0	7.0	102	7.2	104	2.50	89	520	69	BM
EN 15x	15.0	20.0	9.5	138	9.7	141	2.10	75	520	69	BM
EN 15x	15.0	20.0	12.5	181	12.7	184	1.80	64	520	69	BM
EN 18	18.5	25.0	7.0	102	7.2	104	3.10	108	558	69	BM
EN 18	18.5	25.0	9.5	138	9.7	141	2.60	93	558	69	BM
EN 18	18.5	25.0	12.5	181	12.7	184	2.20	76	558	69	BM
EN 22	22.0	30.0	7.0	102	7.2	104	3.60	127	610	69	BM
EN 22	22.0	30.0	9.5	138	9.7	141	3.10	108	610	69	BM
EN 22	22.0	30.0	12.5	181	12.7	184	2.60	92	610	69	BM
EN 30	30.0	40.0	7.0	102	7.2	104	4.30	152	678	69	BM
EN 30	30.0	40.0	9.5	138	9.7	141	3.60	127	678	69	BM
EN 30	30.0	40.0	12.5	181	12.7	184	3.00	106	678	69	BM
			Leng	th: 1250mm	Breadth: 1	025mm Hei	ght: 1650mn	n			
EN 30x	30.0	40.0	7.0	102	7.5	109	5.41	191	850	74	BM
EN 30x	30.0	40.0	9.5	138	10.0	145	4.39	155	850	74	BM
EN 30x	30.0	40.0	12.5	181	13.0	189	3.60	127	850	74	BM
EN 37	37.0	50.0	7.0	102	7.5	109	6.57	232	890	74	BM
EN 37	37.0	50.0	9.5	138	10.0	145	5.47	193	890	74	BM
EN 37	37.0	50.0	12.5	181	13.0	189	4.70	166	890	74	BM
EN 45	45.0	60.0	7.0	102	7.5	109	7.93	280	950	74	BM
EN 45	45.0	60.0	9.5	138	10.0	145	6.80	240	950	74	BM
EN 45	45.0	60.0	12.5	181	13.0	189	5.66	200	950	74	BM
			Leng	gth: 1576mm	Breadth: 1	452mm Hei	ght: 1802mn	n			
EN 55	55.0	75.0	7.0	102	7.5	109	9.77	345	1400	80	BM
EN 55	55.0	75.0	9.5	138	10.0	145	8.27	292	1400	80	BM
EN 55	55.0	75.0	12.5	181	13.0	189	7.02	248	1400	80	BM
EN 75	75.0	100.0	7.0	102	7.5	109	13.28	469	1550	80	BM
EN 75	75.0	100.0	9.5	138	10.0	145	10.99	388	1550	80	BM
EN 75	75.0	100.0	12.5	181	13.0	189	9.77	345	1550	80	BM

Note: 1. Free Air Delivery (FAD) is tested as per ISO 1217: 2009 Annexure C Edition: 4. Sound level measured as per ISO 2151, Second Edition at 1m distance in field conditions,+/-3dB(A) 2. BM - Base Mounted. \* Weight and dimension are for the Base Mounted. \*\* Compressors mounted on horizontal receiver tank and dryer available as option (for models up to EN15) 3. DOL Starter for EN 2 to EN 7 and Star Delta Starter for EN 11 to EN 75

<sup>4.</sup> Due to continuous engineering improvements, the specifications are subject to change without prior notice.
5. Product images displayed in this brochure are only for representative purpose and may not exactly match the actual product

### Technical Specification - Refrigerated Air Dryers\*

	Flow		Max Pressure	Electrical			Dimensions in mm			Weight	Cooling	
Model	cfm	m³/min	bar g	Volts	Hz	phase	length	breadth	height	Kg	Cooling media	
ELRD 020	20	0.57	16	230	50	Single	360	475	570	45	Air	
ELRD 040	40	1.13	16	230	50	Single	360	475	570	47	Air	
ELRD 080	80	2.27	16	230	50	Single	500	700	735	84	Air	

#### Note:

Performance data is measured at 7 bar, inlet temperature  $45^{\circ}$ C, ambient temperature  $35^{\circ}$ C, pressure dew point  $+3^{\circ}$ C Due to continuous engineering improvements, technical specifications are subject to change without prior notice

### **ELGi Airmate Accessories**



### **Moisture separator**

- Capacity: 100-365 cfm
- Working pressure: 16 bar g



#### **Downstream filter**

- Capacity: 19-1200 cfm
- Working pressure: 7-60 bar
- Filtration range: 1-0.003 microns



### Refrigeration air dryer

- Capacity: 10-2000 cfm
- Working pressure: 7-60 bar
- Filtration range: +3°C. PDP



#### **Drain valves**

(Timer controlled & zero loss)

- Capacity: 50-2000 cfm
- Working pressure: 16 bar
- Media : Condensate



### Dessicant air dryer

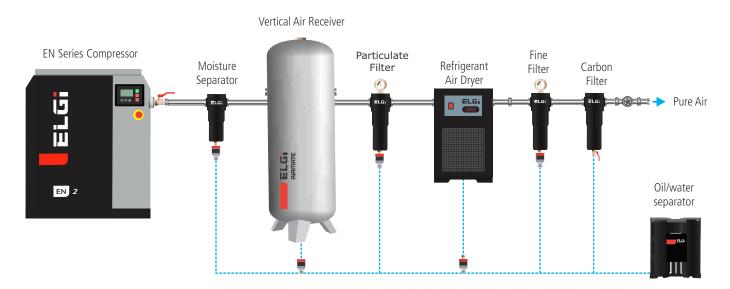
- Capacity: 10-45 cfm
- Working pressure : 16 bar g



#### Air receiver

- Capacity: 250-10000 ltrs.
- Working pressure : 7-12.5 bar
- Code of construction: ASME sec. VIII Div.I or IS 2825

## Typical compressed air supply system



# **Genuine Spares**

For enhancing performance and productivity



<sup>\*</sup> for models upto EN15

## Compressed air solutions for all sustainable air needs



**Oil-Free Series Screw** 90 - 450 kW / 480 - 2515 cfm



**EG Series Rotary Screw** 11 - 250 kW / 47 - 1612 cfm



**EN Series Rotary Screw** 2.2 - 75 kW / 8.0 - 469 cfm



Electric Portable (Trolley) 22 - 75 kW / 131 - 490 cfm



**Diesel portable (Trolley)** 185 - 1100 cfm / 100 - 300 psi



**Diesel Portable (Skid)** 475 - 1500 cfm / 150 - 400 psi



**Oil-free Recip** 1.0 - 75 HP / 1.8 - 300 cfm



Oil-lubricated Recip 1.0 - 40 HP / 2.0 - 128 cfm

#### **OVERSEAS OFFICES:**

Bangladesh: ELGI Equipments Limited, 5th Floor, Planners Tower, Level: 5 Suite: 8-13, 13/A Bir Uttam CR Datt Road, Sonargaon, Dhaka-1000. Bangladesh. T:880-9671453-65, F:880-28616148, E: bangladesh-enquiry@elgi.com

Malaysia: ELGI Equipments Limited, No 2A-4-6, Jalan Jubli Perak, 22/1, Section 22, 40400, Shah Alam, Malaysia, T: +603 55693544, F: +603-55693544, E: malaysia-enquiry@elgi.com, w: www.elgi.com.my

Srilanka : S.G. Arcade, 2nd Floor, No.441, Sri Sangaraja Mawatha, Colombo-10, T: 00 - 94-11-2392425, F: 00-94-11-4737412. E: elgisupport@slnet.lk

Thailand: ELGI Equipments Limited, 223/66 Country Complex A 14th Floor, Sanphawut Road, Bangna Bangkok - 10260. T: +6627455160 E: thailand-enquiry@elgi.com, w: www.elgi.co.th

#### WHOLLY OWNED SUBSIDIARIES

Australia: ELGI Equipments Australia Pvt Ltd., 38. Richland Avenue, Coopers Plain QLD 4108 Australia. T: +61-7-3106 0589, F: +61-7-3106 0537, E:Enquiry@elgi.com.au, w:www.elgi.com.au

Brazil: ELGI Compressores Do Brasil Ltd., Av. Emilio Checchinato, 4195 - B: Cep: 13295 - 000, Bairro: Sao Roque da Chave: Itupeva - SP, Brazil. T:44965519,44966611, E:contacto@elgi.com.br, w:www.elgi.br

China: ELGI Equipments (Zhejiang) Limited, No.232, Yunhai Road, Economic Development Zone, Jiaxing 314033 P. R. China T: +86-573-82079100 Hotline: 400-826-3585 | ELGI Compressors Trading (shanghai) Co. Ltd., Rm 909, LSHQ International Centre, 288 Hongjing Road, Shanghai 201103, P. R. China T: +86-21-33581191 Hotline: 400-826-3585, E: enquiry.cn@elgi.com, w: www.elgi.com.cn

Indonesia: PT ELGI Equipments Indonesia, Kawasan Pergudangan, BIZPARK Commercial Estate, Pulogadung Jl. Raya Bekai KM 21, 5 Blok A3 No. 12, Kel. Rawa Terate, Kec. Cakung, Pulogadung Jakarta Timur 13920. T:+62-21-46822216, 46827388, E: indonesia-enquiry@elgi.com, w: www.elgi.co.id

Italy: ELGI Compressors Italy S.r.I., Rome(RM), Via Del Babuino 51, 00187: ROTAIR Spa, Via Bernezzo 67, 12023 Caraglio (CN), Italy. T: +39 0171619676, F:+39 0171619677, E:info@rotairspa.com

Middle East: ELGI Gulf (FZE), P.O. Box: 120695, Q4-081, SAIF Zone, Sharjah, U.A.E. T: +971 6 557 9970, F: + 971 6 557 9980, E: gulfenquiry@elgi.com

USA: ELGI Compressors USA, Inc. 1500-N Continental Blvd, Charlotte, NC 28273. T: +1-704-943-7966, M: +1-803-427-7985, W: www.elgi.us



#### **ELGI EQUIPMENTS LIMITED**

CORPORATE OFFICE: Trichy Road, Singanallur, Coimbatore - 641005,

T: +91-422-2589555, E: enquiry@elgi.com, w: www.elgi.com

Customer care mobile no.: +91 92821 11224 (SMS only)

Toll-free no: 1800-425-3544 (applicable for India only)







